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D2143**Job Sheet 183852****Part No:** D2143**Job Qty:** 5 ea**Part Name:** Hinge Bracket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV C1 IPP C 00.05.18 Added inspection level 8 EC IPP Rev:D Now on WaterJet 06-10-15 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	5 pcs	10/5/18	10/5/18	0.00	0.18	Waterjet 1		SC 18/09/30
120	QC	5 pcs	10/5/18	10/5/18	0.00	0.00	QC8		38
140	Brake NC	5 pcs	10/5/18	10/5/18	0.02	0.20	Brake NC 2		38
150	QC	5 pcs	10/5/18	10/5/18	0.00	0.00	QC5		38
160	HandFinish	5 pcs	10/5/18	10/5/18	0.00	0.11	HandFinish1		BE 18-10-22
170	Powdercoat	5 pcs	10/5/18	10/5/18	0.00	0.08	Powdercoat1		BL 18-10-22
180	QC	5 pcs	10/5/18	10/5/18	0.00	0.00	QC3		38
190	Packaging	5 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-1	51002	OCT 26 2018
200	QC21-SA	5 Ea	10/5/18	10/5/18	0.00	0.00	QC21		21 9-89 OCT 29 2018

Part Op 100 - 1-Cut as per Dwg D2143

Descriptions: 140 - Bend as per Dwg D2143

170 - START TIME: 12:55 OVEN TEMPERATURE: 320° FINISH TIME: 1:25

M/B8951

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	.3300 sf (.066 ea)	100-Waterjet	5270814

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M5052H32S.040	0	73	0

DART
AEROSPACE

Container No: S114710



Part: D2143

Job No: 183852

Serial No/Batch: S114710

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/30/18

20 OCT 18 10:10

20 OCT 18 10:10

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Hinge Bracket	0.340Inches $\pm$ 0.010	0.350 0.330	0,343	
2	Hinge Bracket	0.625Inches $\pm$ 0.010	0.635 0.615	0,628	
3	Hinge Bracket	1.000Inches $\pm$ 0.010	1.010 0.990	1,002	
4	Hinge Bracket	0.063Inches $\pm$ 0.010	0.073 0.053	0,063	Radius
5	Hinge Bracket	2.656Inches $\pm$ 0.010	2.666 2.646	2,655	
6	Hinge Bracket	3.317Inches $\pm$ 0.010	3.327 3.307	3,312	
7	Hinge Bracket	0.257Inches + 0.005 - 0.000	0.262 0.257	0,258	Diameter
8	Hinge Bracket	0.171Inches + 0.005 - 0.000	0.176 0.171	0,171	Diameter
9	Hinge Bracket	1.660Inches $\pm$ 0.010	1.670 1.650	1,666	
10	Hinge Bracket	2.844Inches $\pm$ 0.010	2.854 2.834	2,850	
11	Hinge Bracket	1.659Inches $\pm$ 0.010	1.669 1.649	1,660	
12	Hinge Bracket	0.125Inches $\pm$ 0.010	0.135 0.115	0,125	Radius
13	Hinge Bracket	2.312Inches $\pm$ 0.010	2.322 2.302	2,315	

Plex 9/27/18 2:11 PM Dart.Gagnon.Michelle

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